Pt/Ce_xPr_{1-x}O₂ (x = 1 or 0.9) NO_x Storage-Reduction (NSR)

Catalysts

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Abstract

Model Pt/Ce_{0.9}Pr_{0.1}O₂ and Pt/CeO₂ NO_x storage-reduction catalysts were prepared via nitrate calcination, co-precipitation and carbon-templating routes. Raman spectroscopic data obtained on the catalysts indicated that the introduction of praseodymium into the ceria lattice increased the concentration of defect sites (vacancies), arising from the higher reducibility of the Pr⁴⁺ cation compared to Ce⁴⁺. For the Pr-promoted samples, H₂-TPR profiles contained high temperature bulk reduction peaks which were less pronounced compared with their ceria analogs, indicating that the presence of praseodymium enhances oxygen mobility due to the creation of lattice defects. Under lean-rich cycling conditions, the cycle-averaged NO_x conversion of the Pt/Ce_{0.9}Pr_{0.1}O₂ samples was in each case substantially higher than that of the Pt/CeO₂ analog, amounting to a difference of 10-15% in the absolute NO_x conversion in some cases. According to DRIFTS data, a double role can be assigned to Pr doping; on the one hand, Pr accelerates the oxidation of adsorbed NO_x species during the lean periods. On the other hand, Pr doping destabilizes the adsorbed NO_x species during the rich periods, and the kinetics of nitrate decomposition are faster on Pt/Ce_{0.9}Pr_{0.1}O₂, leading to improved catalyst regeneration. These results suggest that ceria-based mixed oxides incorporating Pr are promising materials for NO_x storage-reduction catalysts intended for low temperature operation.

Key words: NO_x storage reduction; ceria; doped ceria; praseodymium; Pt-ceria interaction

1. Introduction

The control of NO_x emissions from lean-burn engines represents an on-going challenge to the automotive industry, particularly at the low exhaust temperatures associated with modern, fuel-efficient engines. As has been well documented elsewhere [1,2], two main technologies are currently used to reduce lean NO_x emissions from mobile sources. Selective catalytic reduction (SCR) relies on the use of externally added urea which decomposes in situ to CO₂ and NH₃, the latter functioning as an excellent reductant for NO_x in the presence of a suitable catalyst. The other main technology applied utilizes so-called Lean NO_x Trap (LNT) catalysts, also known as NO_x storage-reduction (NSR) catalysts, and relies on the storage of NO_x on the catalyst as nitrites/nitrates; typically the NO_x storage component of the catalyst is an alkali metal or alkaline earth oxide (most often BaO). Periodic rich operation of the engine induces release of the stored NO_x, which undergoes reduction on precious metal sites on the catalyst by the reductants present in the rich exhaust gas.

In previous studies on NO_x reduction over NSR catalysts, the incorporation of ceria in NSR catalyst formulations has been shown to provide a range of benefits. Ceria can act as a support material and is particularly effective at stabilizing high Pt dispersions [3], in addition to BaO [4]. Moreover, ceria is able to store NO_x at low to moderate temperatures [5-10], thereby improving NSR NO_x storage capacity. This makes ceria-containing catalysts particularly attractive for relatively low temperature applications, given that BaO-based formulations typically perform poorly at temperatures below

250°C [9]. The presence of ceria has also been shown by some workers to be beneficial for the NO_x reduction function of NSR catalysts [5,6,8,11,12], and for increasing the selectivity of NO_x reduction to N₂ (rather than NH₃) [11-14]. Ceria-containing catalysts also exhibit improved properties with respect to their sulfation-desulfation behavior [15,16], arising from the fact that ceria is able to store sulfur in the form of sulfate, the resulting cerium sulfates being less stable than alkaline earth sulfates [17].

In catalytic applications, ceria is frequently doped with rare earth elements in order to modify its electronic and/or structural properties. In the case that trivalent cations are incorporated into the CeO₂ lattice, anion vacancies are created by a charge-compensating effect, resulting in an increase in oxygen-storage capacity (OSC). These vacancies are associated with the dopant cations and are randomly distributed on anion sites within the fluorite lattice [18]. If the dopant has variable oxidation state, as is the case with praseodymium, the resulting vacancies are extremely mobile. This strongly influences the redox properties of the ceria by increasing both total and kinetic oxygen storage [19].

In view of the foregoing, we reasoned that the addition of praseodymium to ceria should be beneficial for NO_x storage-reduction applications. Indeed, a study by Rohart and co-workers [20] found that doping 8 wt% Pr into a Ce-Zr mixed oxide resulted in a significant increase in the efficiency of NO_x storage (for samples loaded with 1 wt% Pt), particularly at lower temperatures (200-350 °C). This increase was found to correlate with improved activity for NO oxidation over this temperature range. However, despite this promising result,

there do not appear to have been any other reports concerning the properties of Ce-Pr mixed oxides in NO_x storage-reduction. Therefore, in this study we prepared model Pt/Ce_{0.9}Pr_{0.1}O₂ catalysts via several different routes and, for comparison purposes, the Pt/CeO₂ analogs. In this paper we report their micro-structural properties, reduction behavior, and catalytic properties under NO_x storage-reduction cycling.

2. Experimental

2.1. Catalyst preparation

Pt/CeO₂-M and Pt/Ce_{0.9}Pr_{0.1}O₂-M catalysts were prepared, where M indicates the synthesis method of the ceria-based support: N (nitrate calcination), C (activated carbon template) and U (homogeneous precipitation with urea). Ce(NO₃)₃·6H₂O (Alfa-Aesar, 99.99%), Pr(NO₃)₃·6H₂O (Sigma-Aldrich, 99.9%) and Pt(NH₃)₄(NO₃)₂ (Sigma-Aldrich, >50% Pt basis) were used as precursors.

2.1.1 Support preparation by nitrate calcination

Powder CeO₂-N and Ce_{0.9}Pr_{0.1}O₂-N were prepared by heating pure Ce(NO₃)₃·6H₂O or Ce(NO₃)₃·6H₂O mixed with Pr(NO₃)₃·6H₂O in a 9:1 molar ratio, respectively, in a muffle furnace (static air) from room temperature to 500 °C at 10 °C/min, and maintaining the temperature at this value for 90 min [21].

2.1.2 Support preparation with an activated carbon template

Darco KB-B activated carbon (Sigma-Aldrich) was dried in a vacuum oven at 100 °C overnight before use. CeO₂-C and Ce_{0.9}Pr_{0.1}O₂-C preparation was based on the method of Schüth et al. [22], which was modified by Crocker et al. [23]. The activated carbon template was gently stirred for 1 h in a 3.5 M aqueous solution of pure Ce(NO₃)₃·6H₂O or Ce(NO₃)₃·6H₂O mixed with Pr(NO₃)₃·6H₂O in a 9:1 molar ratio, using a two-fold volumetric excess of solution based on the pore volume of the carbon. The resulting slurry was filtered on a Büchner funnel under suction. To remove residual liquid on the surface of the carbon, the product was sandwiched between sheets of filter paper and gently squeezed. The solid product was calcined in air in a muffle furnace using a heating rate of 5 °C/min from room temperature up to 250 °C, was held at this temperature for 30 min (to slowly combust the carbon template), and then calcined at 500 °C for 90 min using a heating ramp of 10 °C/min.

2.1.3 Support preparation by homogeneous precipitation with urea

Ce_{0.9}Pr_{0.1}O₂-U and CeO₂-U were prepared following the method of Jacobs et al. [24]. The appropriate amounts of Pr(NO₃)₃·6H₂O and/or Ce(NO₃)₃·6H₂O were mixed with urea (Alfa Aesar 98+%) and dissolved in deionized water. NH₄OH (Alfa Aesar, 28-30% NH₃) was then added dropwise (~1 mL/min). 6 g of urea, 30 mL H₂O and 1 mL NH₄OH were used per gram of metal oxide product obtained. The mixture was then heated at 90 °C with constant stirring overnight. The resulting precipitate was filtered, was washed with boiling deionized water, and was dried in a vacuum oven at 100 °C

overnight. The dried precipitate was then crushed and calcined in a muffle furnace at 500 °C for 90 min using a heating ramp of 10 °C/min.

2.1.4 Platinum loading by incipient wetness impregnation

Platinum was loaded on CeO₂ and Ce_{0.9}Pr_{0.1}O₂ powder supports by incipient wetness impregnation using an aqueous solution of Pt(NH₃)₄(NO₃)₂ in the appropriate concentration to obtain 1 wt.% of metal loading. The impregnated supports were placed in a muffle furnace held at 250 °C (flash calcination); once introduced, the temperature was raised to 500 °C using a heating rate of 10 °C/min and held at this value for 30 min.

2.2. Catalyst characterization

X-ray diffractograms of the catalysts were recorded on a Phillips X'Pert diffractometer using CuK α radiation (λ =1.540598 Å). Diffractograms were recorded between 5° and 90° (2 θ) with steps of 0.017° and a step time of 50 s. The average crystal size (D) of the ceria-based supports was determined using the Scherrer equation [25].

Raman spectra of the catalysts were recorded using a Jobin Yvon Horiba Raman dispersive spectrometer with a variable-power He-Ne laser source (632.8 nm), equipped with a confocal microscope with a 10x objective of long focal length. The spectrum of each sample was obtained as the average signal of 2 individual spectra of different areas of the sample. The acquisition time for each individual spectrum was 20 seconds. The detector was of the CCD cooled Peltier type.

N₂ adsorption and desorption isotherms were obtained at -196 °C in a Micromeritics Tri-star system. Prior to the N₂ adsorption measurements the catalysts were outgassed at 160 °C overnight under vacuum. The obtained isotherms were used to determine the BET specific surface areas and pore volumes of the catalysts.

X-ray photoelectron spectroscopy (XPS, K-ALPHA, Thermo Scientific) was used to analyze the surfaces of the catalysts. All spectra were collected using Al-K α radiation (1486.6 eV), monochromatized by a twin crystal monochromator, yielding a focused X-ray spot with a diameter of 400 μ m, at 3 mA $\times$ 12 kV. The alpha hemispherical analyser was operated in the constant energy mode with a pass energy of 50 eV. Charge compensation was achieved with a low energy electron flood gun and low energy argon ions from a single source.

Pt dispersion was calculated by H₂ chemisorption at dry ice temperature (-78 °C) in a Micromeritics AutoChem II Analyzer, which was equipped with a Thermal Conductivity Detector (TCD) to monitor H₂ uptake. A cold trap, consisting of a mixture of isopropyl alcohol and dry ice, was used to cool the samples. The catalysts (1 g) were first pretreated in a 10% O₂/He gas flow for 15 min at 400 °C, and were reduced afterwards with 10% H₂/Ar for 15 min at 300 °C. Subsequently, they were heated to 400 °C (hold time 10 min) in flowing Ar to remove adsorbed hydrogen. After the catalysts were cooled to -78 °C, H₂ pulses (0.5 ml of 10% H₂/Ar every 2 min) were introduced using a four-way valve. The H₂ signal at the reactor outlet was monitored by means of the TCD detector. H₂ pulsing was terminated after the TCD signal had reached a

constant value, i.e., when the Pt sites were saturated with H₂. Assuming a 1:1 ratio of atomic hydrogen to surface Pt, the metal dispersion was calculated based on the amount of H adsorbed [26].

Temperature programmed reduction with H₂ (H₂-TPR) of the catalysts was also carried out in a Micromeritics AutoChem II Analyzer. 150 mg of fresh catalyst was pretreated *in situ* at 150 °C for 1 hour in a 50 ml/min Ar flow to remove adsorbed water. After cooling to room temperature, the gas flow was switched to 50 mL/min of 10% H₂ in Ar and the temperature was increased at 10 °C/min up to 900 °C.

2.3. NO_x storage efficiency experiments

Experiments to determine the NO_x storage efficiency (NSE) of the catalysts were performed in a microreactor using a mass spectrometer (Pfeiffer OmniStar) as the detector. Prior to measurements, the catalyst (ca. 0.15 g) was pretreated at 450 °C in flowing 10% H₂/Ar for 1 h, purged with Ar and cooled down to 200 °C. All gas flows were set to give a Gas Hourly Space Velocity (GHSV) of 30,000 h⁻¹. The NSE was measured at 200 °C by exposing the catalyst to flowing gas containing 300 ppm NO, 5% O₂, 5% CO₂, 3.5% H₂O, and balance He.

2.4. Catalyst tests under cycling conditions

Catalyst tests were performed using a quartz reactor tube loaded with ca. 0.14 g of catalyst powder. Effluent gases were analyzed on-line using a mass spectrometer (Pfeiffer OmniStar). All (lean and rich) flow conditions were

operated at a GHSV of 30,000 h⁻¹. Before each experiment the catalyst was pretreated in 60 mL/min of 10% H₂/Ar flow at 450 °C for 1 h. NO_x storage-regeneration experiments were performed while cycling between lean and rich conditions. Following pre-treatment, the catalyst was cooled or warmed to the measurement temperature, after which lean-rich cycling was performed until the catalyst reached a cycle-average steady state. The cycling parameters and gas composition used for the cycling experiments are summarized in Table 1.

2.5. DRIFTS measurements

DRIFTS measurements were performed using a Nicolet 6700 IR spectrometer equipped with a Harrick Praying Mantis accessory and MCT detector. The temperature of the reactor cell was controlled and monitored by a K-type thermocouple placed beneath the reaction chamber. For each DRIFT spectrum an average of 115 scans was collected (requiring ca. 1 min) with a resolution of 4 cm⁻¹. Catalyst samples were pretreated in situ in flowing 1% H₂/Ar at 400 °C for 1 h, followed by purging with Ar at 500 °C for 1 h. Samples were then cooled to 200 °C in flowing Ar, background spectra being collected at this temperature. NO_x storage was carried out at 200 °C using a feed consisting of 300 ppm NO, 5% O₂ and Ar (balance). During NO_x storage spectra were collected as a function of time. After 30 min of NO_x storage, the feed gas was switched to 1% H₂ in Ar, DRIFT spectra again being recorded at regular intervals.

3. Results and discussion

3.1. X-ray diffraction, N_2 adsorption at -196 °C and Raman spectroscopy characterisation

XRD patterns of the prepared catalysts are compiled in Figure 1, showing the characteristic reflections of the CeO_2 fluorite structure corresponding to (111), (200), (220), (311), (222) and (400) planes [27]. Diffraction peaks attributed to Pt metal or platinum oxides [28-30] were not observed, indicating that the Pt species must be highly dispersed.

Table 2 includes the BET surface area and pore volume of the catalysts and also the crystal size and lattice parameter corresponding to the ceria-based supports, determined by N_2 adsorption-desorption isotherms and XRD, respectively. Minor differences are observed in the crystallite sizes of the ceria-based supports, values ranging from 9 to 14 nm. The BET specific surface area values also fall in a narrow range (79-93 m^2/g) and only the $Pt/Ce_{0.9}Pr_{0.1}O_2-N$ presents a lower surface area (49 m^2/g), which is consistent with values typically reported in the literature for Ce-Pr mixed oxides prepared by nitrate calcination [31]. The pore volumes obtained for the Pt/CeO_2-U and $Pt/Ce_{0.9}Pr_{0.1}O_2-U$ catalysts, prepared by urea precipitation, are significantly lower than those obtained for the other catalysts, in spite of both the surface areas and crystallite size being fairly similar. The lower pore volume obtained for catalysts prepared by urea precipitation can be tentatively attributed to pore blocking by carbonate-like species, as discussed below, and/or to tight agglomeration of the primary crystallites.

The measured cell parameter values are quite similar for the catalysts, these values corresponding to those expected for a pure ceria crystal. Note that both cerium and praseodymium can adopt the +3 and +4 oxidation states, and that the cationic radii are quite similar for both elements. For this reason, a change in the cell parameter is not detected upon praseodymium doping.

Raman spectra included in Figure 2 show a band at 450-460 cm^{-1} , which is ascribed to the Raman-active F_{2g} mode of fluorite ceria, and another band or shoulder at 565 cm^{-1} which is attributed to vacant sites created on the ceria support. The intensity of the F_{2g} band diminishes while the 565 cm^{-1} band increases in intensity upon ceria doping with praseodymium due to the deformation of the parent fluorite structure. In addition, fluorescence produced by praseodymium also decreases the intensity of the main F_{2g} band. The creation of vacancies on the $\text{Ce}_{0.9}\text{Pr}_{0.1}\text{O}_2$ supports occurs due to the higher reducibility of the Pr^{4+} cation compared to the Ce^{4+} cation. It is also important to highlight that the position of the band at 450-460 cm^{-1} is shifted to lower Raman shift when praseodymium is introduced in the ceria support, this also being evidence for the presence of a higher concentration of 3+ cations in the praseodymium-containing supports [31-33].

3.2. XPS and H_2 chemisorption characterization

Table 3 compiles the atomic surface composition of the catalysts as determined by XPS. The Ce/Pr atomic surface ratios determined for the catalysts containing $\text{Ce}_{0.9}\text{Pr}_{0.1}\text{O}_2$ as a support are well below the nominal ratios calculated from the mixed oxide stoichiometry, evidencing the preferential

accumulation of praseodymium on the surface of the particles. This has been reported by other authors and has been attributed to Pr leaching and subsequent precipitation during the noble metal impregnation step [34].

All of the catalysts present a significant amount of carbon on the surface, as expected for ceria-based materials. This carbon can be tentatively attributed to the formation of carbonate-like species upon chemisorption of atmospheric CO₂. The catalysts prepared by urea precipitation (Pt/CeO₂-U and Pt/Ce_{0.9}Pr_{0.1}O₂-U) contain the highest amounts of surface carbon (Table 3), and this could be one of the reasons for the lower pore volume of these catalysts (see Table 2), i.e., as a result of pore blocking. The lower pore volume of catalysts prepared by urea precipitation seems to affect the Pt dispersion, since much lower Pt/(Ce+Pr) atomic surface ratios were measured for these catalysts than for those prepared by nitrate calcination and using the activated carbon template method. Note that most Pt/(Ce+Pr) values are well above the nominal atomic ratios due to the preferential accumulation of Pt on the surface, as expected, and to the generally high Pt dispersions in the catalysts.

The lower dispersion of platinum in catalysts prepared by urea precipitation was confirmed by H₂ chemisorption measurements (Table 4). The lowest Pt dispersion, lowest metal surface area, and highest mean particle sizes correspond to Pt/CeO₂-U and Pt/Ce_{0.9}Pr_{0.1}O₂-U.

The Pt 4f spectra of the catalysts, which are included in Figure 3, also show differences in the Pt-support interactions. Two main bands corresponding to the Pt 4f_{7/2} level (at lower binding energies) and Pt 4f_{5/2} level (at higher

binding energies) are shown in Figure 3. All of the catalysts present the main Pt 4f_{7/2} peak at 73.5-74.0 eV, which can be attributed to either Pt²⁺ or Pt⁴⁺ [31]. No significant differences are observed in the oxidation state of Pt or in the Pt-support interaction for catalysts containing pure ceria as the support. Only a small deconvoluted band could be inferred in the Pt 4f spectra of the Pt/CeO₂-C sample, prepared by the carbon template route, at lower energies with respect to the main bands. This could indicate the presence of a different platinum species.

For the Pr-containing catalysts, each Pt 4f band of the Pt/Ce_{0.9}Pr_{0.1}O₂-C and Pt/Ce_{0.9}Pr_{0.1}O₂-N catalysts can be deconvoluted into two components, and an additional band at ca. 75 eV is observed. This band can be attributed to cationic Pt with a very strong interaction with the support, that is, with a very high negative charge density transfer from the noble metal to the support. However, this effect is not observed for the other Pr-containing catalyst (Pt/Ce_{0.9}Pr_{0.1}O₂-U), which was prepared by urea precipitation, and this is in agreement with the higher Pt particle size and lower Pt dispersion in this catalyst.

3.3. H₂-TPR characterization

Additional information about the catalysts was obtained by H₂-TPR. The TCD profiles obtained in these experiments are included in Figure 4, in which three peaks are observed for all of the catalysts, as reported in other studies [35,36]. The H₂ consumed above 700 °C is assigned to bulk reduction, that is, to the reduction of Ce⁴⁺ and Pr⁴⁺ cations located within the oxide particles. The

lowest temperature peak between 75 and 350 °C, depending on the sample, is attributed to both platinum oxide reduction and noble metal-catalyzed surface reduction of the support [5,35]. The TCD signal appearing between 350 and 600 °C can be ascribed to the reduction of the support surface, but in areas which are not in close contact with platinum particles where the catalytic effect of the noble metal is less important. The decomposition of carbonates and the reduction of hydroxyl groups would also contribute to the signal in this temperature range [36,37].

From the H₂-TPR data it is evident that the presence of praseodymium enhances the oxygen mobility due to an effective insertion of praseodymium in the ceria structure leading to a high amount of defects. Proof of this is that the bulk reduction peaks at high temperature are not so pronounced compared with the catalysts containing pure ceria as the support.

Paying special attention to the peaks at the lowest temperature, the most reducible samples correspond to those synthesized by direct nitrate calcination (Pt/CeO₂-N and Pt/Ce_{0.9}Pr_{0.1}O₂-N), which is the simplest synthesis method of the three examined. These samples, as deduced from H₂ chemisorption and XPS, display high metal dispersion which facilitates a good metal-support interaction. The small shoulder detected at low temperatures for Pt/Ce_{0.9}Pr_{0.1}O₂-N may be evidence of better reducibility and an enhanced metal-support interaction.

3.4. NO_x storage efficiency measurements

In order to evaluate the NO_x storage properties of the samples, NO_x storage efficiency measurements (NSE) were performed at 200 °C under continuously flowing lean conditions. In this context, NSE is defined as the amount of NO_x stored divided by the total amount of NO_x supplied to the catalyst (during that same period). As shown in Table 5, for short storage times (less than 5 min), little difference in NSE is observed between the Pr-modified samples and their Pt/CeO₂ analogs. Moreover, clear trends are not evident at such short times: while Pt/Ce_{0.9}Pr_{0.1}O₂-C shows slightly higher NSE than Pt/CeO₂-C, Pt/Ce_{0.9}Pr_{0.1}O₂-U is inferior to Pt/CeO₂-U, while Pt/Ce_{0.9}Pr_{0.1}O₂-N and Pt/CeO₂-N are similar. For long storage times, i.e., ≥ 30 min (which are of little relevance in the context of real world applications), there is a drop in NO_x storage capacity for the Pr-containing samples, no matter which preparation method was employed. This does not appear to be the consequence of differences in BET surface area, given that with the exception of Pt/Ce_{0.9}Pr_{0.1}O₂-N and Pt/CeO₂-N, the specific surface areas of the Pr-modified samples and their Pt/CeO₂ analogs are similar. Comparing the three different methods, the samples prepared by the nitrate calcination route exhibit consistently higher NSE values (for storage times up and including 30 min) than the samples prepared by the other two methods, although again this does not appear to be related to their specific surface areas.

3.5. Catalyst evaluation under cycling conditions

NO_x storage and reduction over the samples was investigated under cycling conditions, the results being summarized in Figure 5. The corresponding NO_x concentration profiles are collected in Figure 6. Consideration of

the results included in Figure 5 reveals a number of trends, the most striking being the superior performance exhibited by the Pr-promoted samples. Indeed, at each temperature, and for each preparation method, the cycle-averaged NO_x conversion of the Pt/Ce_{0.9}Pr_{0.1}O₂ sample is substantially higher than that of its Pt/CeO₂ analog, amounting to a difference of 10-15% in the absolute NO_x conversion in some cases. It is also evident that the preparation method has a significant impact on catalyst performance. At 200 and 300 °C the nitrate decomposition method affords the most active catalysts (for both Pt/Ce_{0.9}Pr_{0.1}O₂ and Pt/CeO₂ samples), while the carbon-templated samples are the least active. At 400 °C clear trends are less apparent in this respect. Also notable is the finding that NO_x conversion reaches a maximum for each of the catalysts at 300 °C. In general, the Pt/Ce_{0.9}Pr_{0.1}O₂ and Pt/CeO₂ samples afford higher NO_x conversion at 200 °C than 400 °C, the exception being the sample prepared by carbon templating, for which this ordering is reversed.

Further insights are provided by consideration of the NO_x storage efficiency (NSE) and rich phase NO_x release during cycling. As shown in Figure 5, the trends for catalyst NSE mirror those for the NO_x conversion. Indeed, it is apparent that lean phase NSE is the main determinant of the cycle-averaged NO_x conversion. This follows from the fact that rich phase NO_x release from the catalysts (defined as the amount of NO_x released during the rich phase divided by the total amount of NO_x stored during the lean phase) is relatively minor. From the data in Figure 5 it is apparent that for all of the catalysts NSE reaches a maximum at 300 °C (of the three temperatures examined), while rich phase NO_x release is at a minimum. The inferior NSE obtained at 200 °C compared to

300 °C is consistent with our previous observations for ceria-based LNT catalysts and reflects either less complete regeneration of NO_x storage sites at 200 °C (compared to 300 °C) and/or a more severe kinetic limitation with respect to NO oxidation to NO₂ at 200 °C. Inferior NO_x storage at 400 °C can be attributed to the relative thermal instability of surface cerium nitrates at this temperature, as documented in the literature [38,39].

The observation that rich phase NO_x release from the catalysts reaches a minimum at 300 °C indicates that at this temperature the kinetics of nitrate decomposition and NO_x reduction are well balanced. The higher NO_x release at 200 °C can be ascribed to an imbalance in these rates, i.e., the rate of NO_x reduction is too slow for the liberated NO_x to be fully consumed. Even though the rate of NO_x reduction should be greatly increased at 400 °C, at this temperature the thermal instability of the nitrates is such that significant NO_x slip occurs. Comparing the Pt/Ce_{0.9}Pr_{0.1}O₂ and Pt/CeO₂ samples, it is evident that at 300 and 400 °C the Pr-containing samples prepared by the nitrate calcination and urea routes show lower rich phase NO_x release than their Pt/CeO₂ analogs, albeit that these effects are small. No clear trends are evident for the 200 °C data, although here too, the Pt/Ce_{0.9}Pr_{0.1}O₂-N sample is superior to its Pt/CeO₂ analog.

From the foregoing it is clear that the presence of Pr infers significant benefits with respect to NO_x storage and release during lean-rich cycling, particularly lean phase NSE. It is important to realize that under cycling conditions, NSE represents the product of the “initial” or first cycle NSE (i.e., the NSE measured for a completely regenerated catalyst) and the extent

to which the NO_x storage sites on the catalyst are regenerated. From the NSE measurements discussed in section 3.4, it is evident that the Pr-containing samples do not provide any benefit over their Pt/CeO₂ analogs with respect to the first cycle NSE. Therefore, the superior cycle-averaged NSE of the Pr-containing catalysts must derive from their ability to be more fully regenerated during rich purging.

Previous studies on the CeO₂-ZrO₂ system have shown that doping CeO₂ with Zr⁴⁺, a non-reducible cation, has the effect of stabilizing adsorbed NO_x [40]. Evidently, nitrates are more stable on a non-reducible 4+ cation than on a reducible cation (Ce^{3+/4+}). It has also been observed that CeO₂-ZrO₂ doping with Nd³⁺ (a +3-only cation) favors the decomposition of nitrate groups [41]. With this in mind, it can be inferred that ceria doping with Pr^{3+/4+} favors nitrate decomposition on the basis that Pr⁴⁺ is more easily reduced than Ce⁴⁺. Hence, in the absence of significant differences in surface area and platinum dispersion between the Pt/Ce_{0.9}Pr_{0.1}O₂ samples and their respective Pt/CeO₂ analogs, the improved NSE of the Pr-promoted samples under cycling conditions can be attributed to their greater reducibility.

As noted above, Pt/Ce_{0.9}Pr_{0.1}O₂-N displays superior performance at 200 and 300 °C with respect to NSE in comparison with the materials prepared by the urea and carbon-templating routes. According to the H₂ chemisorption results shown in Table 4, the Pt dispersion in Pt/Ce_{0.9}Pr_{0.1}O₂-N is marginally higher than for the other two samples, while H₂-TPR results indicate that it undergoes surface reduction at slightly lower temperatures. A strong interaction between Pt and the Ce_{0.9}Pr_{0.1}O₂-N support, resulting in higher oxygen

mobility and comparatively better reducibility, may therefore explain why the Pt/Ce_{0.9}Pr_{0.1}O₂-N sample shows superior NSE over the other Pr-containing samples.

3.6. DRIFTS measurements

The results of DRIFTS measurements on the samples provide further insights into the influence of Pr on NO_x storage and reduction. Figure 7 depicts the evolution of DRIFT spectra acquired for Pt/CeO₂-N and Pt/Ce_{0.9}Pr_{0.1}O₂-N during NO_x storage at 200 °C. For both samples, bands appear at ~1293 and 1169 cm⁻¹ at short storage times, which may be assigned to the ν_{as} and ν_s vibrations of chelating nitrites, respectively [8,38,42]. A third band at 1558 cm⁻¹ can be attributed to chelating bidentate nitrates [8]. With increasing storage time the bands at ~1293 and 1169 cm⁻¹ tend to decrease in intensity, while strong bands grow in corresponding to bridging bidentate nitrates (1594 and 1216 cm⁻¹), chelating bidentate nitrates (1567 and 1245 cm⁻¹) and monodentate (1534 and 1275 cm⁻¹) nitrates. Weaker bands at 1032 and 1007 cm⁻¹ are also associated with the presence of these nitrate species [8]. Additionally, a weak band is observed to grow in for both samples at 1415-1428 cm⁻¹, which can be attributed to a linear nitrite [8,41], while other weak bands at ~1790 and ~1695 cm⁻¹ likely correspond to linear NO species present on defect and terrace sites of Pt particles [43].

These results are consistent with the literature [8,38,42] which suggest that the “nitrite” route is an important pathway for NO_x storage on ceria-based adsorbents. Previous studies have shown that NO/O₂ adsorption on Pt/CeO₂

[8,38], Pt/Al₂O₃ + CeO₂ [4] and CeO₂ itself [42] is dominated by the formation of nitrites at short exposure times, although the formed nitrites are gradually oxidized to nitrate. According to the literature [40,41,44], nitrites are formed via the interaction of NO with Ce⁴⁺ sites:

where $\square$ denotes a vacancy. Another potential route involves electron transfer from Ce³⁺ to NO₂ (formed by NO oxidation on other sites) to give adsorbed NO₂⁻:

Several mechanisms have been proposed for conversion of the thus formed nitrites to nitrate [4,40,41,44], including nitrite oxidation by gas phase NO₂, and oxidation by an activated form of oxygen (O*); the latter can be derived either from nitrite decomposition (which affords NO and O*), or from lattice oxygen. It follows that high oxygen mobility should favor the oxidation of nitrites to more thermally stable nitrate.

Although the two sets of spectra in Figure 7 are very similar, there are subtle differences. During NO_x storage, the band at 1168 cm⁻¹ (chelating nitrite) is more pronounced for Pt/CeO₂-N than the Pt/Ce_{0.9}Pr_{0.1}O₂-N material (for the latter, the band is present at first but is largely gone after 5 min).

Moreover, a weak band is consistently observed at 1493 cm^{-1} for Pt/CeO₂-N, which can tentatively be assigned to a nitro-nitrite species [45]. However, this band appears to be absent in the spectra acquired for Pt/Ce_{0.9}Pr_{0.1}O₂-N. Based on the foregoing it can be speculated that nitrite oxidation to nitrate is a more facile process on Pt/Ce_{0.9}Pr_{0.1}O₂-N than on Pt/CeO₂-N, which is consistent with the idea that oxygen mobility should be higher in the Pr-containing catalysts.

Figure 8 shows difference spectra acquired during subsequent reduction of the stored NO_x under H₂. In each case the spectra were obtained by subtracting the DRIFT spectrum acquired at the end of the given period from the spectrum obtained at the start of the period, thereby revealing the species removed during the different time periods. In the case of Pt/Ce_{0.9}Pr_{0.1}O₂-N, a significant fraction of the nitrate species was removed in the first 20 s after switching to the rich feed gas, although a larger fraction was subsequently removed between 20 s and 5 min after the switch. After 5 min there was almost no further removal of adsorbed NO_x species. In contrast, exposure of Pt/CeO₂-N to the rich gas resulted in relatively little removal of nitrate in the first 20 s relative to the amount removed in the 20 s to 5 min period. Comparing these two results, it follows that nitrates were removed more rapidly on Pt/Ce_{0.9}Pr_{0.1}O₂-N than on Pt/CeO₂-N. This observation can explain the superior performance of Pt/Ce_{0.9}Pr_{0.1}O₂-N under cycling conditions, given that faster - and hence more extensive - catalyst regeneration during rich purging results in improved NO_x trapping ability in the lean phase.

4. Conclusions

Model Pt/Ce_{0.9}Pr_{0.1}O₂ NSR catalysts were prepared via several different routes, as were their Pt/CeO₂ analogs. Raman data indicated the presence of lattice vacancies in the Ce_{0.9}Pr_{0.1}O₂ supports, arising from the higher reducibility of the Pr⁴⁺ cation compared to Ce⁴⁺. For the Pt/Ce_{0.9}Pr_{0.1}O₂-N and Pt/Ce_{0.9}Pr_{0.1}O₂-C samples, XPS data indicated the presence of cationic Pt with a very strong interaction with the support, i.e., with a very high negative charge density transfer from the noble metal to the support. For the Pr-promoted samples, H₂-TPR profiles contained high temperature bulk reduction peaks which were less pronounced compared with their ceria analogs, indicating that the presence of praseodymium enhances oxygen mobility due to the creation of lattice defects.

When tested under lean-rich cycling conditions, the cycle-averaged NO_x conversion of the Pt/Ce_{0.9}Pr_{0.1}O₂ samples was in each case substantially higher than that of the Pt/CeO₂ analog, amounting to a difference of 10-15% in the absolute NO_x conversion in some cases. According to DRIFTS data, a double role can be assigned to Pr doping; on the one hand, Pr accelerates the oxidation of adsorbed NO_x species during the lean periods. On the other hand, Pr doping destabilizes the adsorbed NO_x species during the rich periods, and the kinetics of nitrate decomposition are faster on Pt/Ce_{0.9}Pr_{0.1}O₂ than Pt/CeO₂, leading to improved catalyst regeneration. Overall, these findings suggest that ceria-based mixed oxides incorporating Pr are promising materials for NO_x storage-reduction catalysts, particularly for low temperature applications.

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Table 1. Gas composition used for cycling (NO_x storage/reduction) experiments

Parameter	Lean	Rich
Duration (s)	120	10
Temperature (°C)	200, 300, 400	200, 300, 400
Space velocity (h ⁻¹)	30000	30000
NO (ppm)	300	0
O ₂ (%)	5	0
H ₂ (%)	0	1.34
CO (%)	0	4
H ₂ O (%)	5	5
CO ₂ (%)	5	5
He (%)	balance	balance

Table 2. N₂ adsorption and XRD characterization results

Sample	BET surface area (m ² /g)	Single point ADS pore volume (cm ³ /g)	Crystal size (nm)	Lattice parameter (nm)
Pt/CeO ₂ -U	79	0.10	14	0.541
Pt/CeO ₂ -C	93	0.21	9	0.541
Pt/CeO ₂ -N	79	0.24	10	0.540
Pt/Ce _{0.9} Pr _{0.1} O ₂ -U	87	0.09	13	0.543
Pt/Ce _{0.9} Pr _{0.1} O ₂ -C	92	0.22	10	0.541
Pt/Ce _{0.9} Pr _{0.1} O ₂ -N	49	0.20	12	0.542

Table 3. Atomic surface concentration determined by XPS (concentrations in at.%).

Sample	C	Pt	O	Ce	Pr	Ce/Pr [*]	Pt/(Ce+Pr) ^{**}
Pt/CeO ₂ -U	41.4	0.4	42.3	15.9	0.0	-	0.026
Pt/CeO ₂ -C	30.9	0.9	48.9	19.4	0.0	-	0.048
Pt/CeO ₂ -N	33.5	0.8	47.2	18.5	0.0	-	0.045
Pt/Ce _{0.9} Pr _{0.1} O ₂ -U	43.0	0.2	37.7	13.8	5.3	2.60	0.008
Pt/Ce _{0.9} Pr _{0.1} O ₂ -C	30.8	0.7	45.9	16.2	6.5	2.48	0.031
Pt/Ce _{0.9} Pr _{0.1} O ₂ -N	30.7	1.1	46.0	14.9	7.2	2.08	0.051

^{*}Ce/Pr nominal atomic ratio on Pt/Ce_{0.9}Pr_{0.1}O₂ catalysts = 9

^{**}Pt/(Ce+Pr) nominal atomic ratio = 0.009

Table 4. Platinum dispersion, metal surface area and mean particle size determined by H₂ chemisorption.

Sample	Pt dispersion (%)	Metal surface area (m ² /g sample)	Mean particle diameter (nm)
Pt/CeO ₂ -U	51	1.25	2.23
Pt/CeO ₂ -C	68	1.68	1.66
Pt/CeO ₂ -N	61	1.50	1.86
Pt/Ce _{0.9} Pr _{0.1} O ₂ -U	54	1.33	2.10
Pt/Ce _{0.9} Pr _{0.1} O ₂ -C	60	1.47	1.90
Pt/Ce _{0.9} Pr _{0.1} O ₂ -N	60	1.49	1.88

Table 5. NO_x storage efficiency at 200 °C measured under continuous lean conditions

Time (min)	NO _x storage efficiency (%)					
	Pt/CeO ₂ -U	Pt/CeO ₂ -C	Pt/CeO ₂ -N	Pt/Ce _{0.9} Pr _{0.1} O ₂ -U	Pt/Ce _{0.9} Pr _{0.1} O ₂ -C	Pt/Ce _{0.9} Pr _{0.1} O ₂ -N
1	86.9	88.9	96.4	85.8	93.4	96.8
5	80	77.5	97.8	61.4	78.4	93.8
10	76.5	69.4	98.3	48.8	64.3	86.9
30	66.2	55.9	94.6	35.1	47.9	53.8
60	53.7	47.9	75.3	31.3	44.4	42.1

Figure captions.

Figure 1. XRD patterns of the catalysts.

Figure 2. Raman spectra of the catalysts.

Figure 3. XPS spectra of Pt 4f transitions.

Figure 4. H₂-TPR profiles of the catalysts.

Figure 5. NO_x storage efficiency, rich phase NO_x release and NO_x conversion under lean-rich cycling conditions.

Figure 6. NO_x concentration profiles measured at the reactor outlet during lean-rich cycling experiments.

Figure 7. DRIFT spectra acquired during NO_x storage at 200 °C on Pt/Ce_xPr_{1-x}O₂-N (top) and Pt/CeO₂-N (bottom). Feed gas: 300 ppm NO, 5% O₂, Ar as balance.

Figure 8. DRIFT difference spectra showing species removed during different time periods during reduction of stored NO_x at 200 °C: Pt/Ce_xPr_{1-x}O₂-N (top) and Pt/CeO₂-N (bottom). Feed gas: 1% H₂/Ar.

Figure 1

Figure 2.

Figure 3.

Figure 4.

Figure 5.

Figure 6.

Figure 7.

Figure 8.

Pt/Ce_xPr_{1-x}O₂ (x = 1 or 0.9) NO_x Storage-Reduction (NSR)

Catalysts

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