Proniosomal powders of natural canthaxanthin: preparation and characterization

Running title: Proniosomal powders of natural canthaxanthin

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Abbreviations: BPEL, Bioprocess Engineering Laboratory; CI, Carr's compressibility index; CR, Canthaxanthin recovery; CTX, Canthaxanthin; DE, Dextrose equivalent; DLS, Dynamic light scattering; DSC, Differential scanning calorimetry; FTIR, Fourier transform infrared spectroscopy; HPLC, High performance liquid chromatography; HR, Hausner's ratio; LA, Lactose; LAPP, Lactose based proniosome powder; MA, Mannitol; MAPP, Mannitol based proniosome powder; MD, Maltodextrin; MDPP, Maltodextrin based proniosome powder; MW, Molecular weight; PDI, Polydispersity index; PU, Pullulan; PUPP, Pullulan based proniosome powder; PXRD, Powder X-ray diffraction; SEM, Scanning electron microscopy; TC, Total carotenoids; TEM, Transmission electron microscopy; YMA, Yeast malt extract agar.

Abstract

In this study, canthaxanthin (CTX) was produced by *Dietzia natronolimnaea* HS-1 using beetroot molasses as substrate and used for encapsulation in proniosome powders after extraction, with the aim of improving its stability. Proniosome powders were prepared with an equimolar ratio of span 60/cholesterol and four different carriers, namely maltodextrin, mannitol, lactose and pullulan. The properties of these formulations as both proniosomal powders and resulted niosomal dispersions were evaluated. The type of carriers had significant effects on the micrometric properties of proniosome powders which were further confirmed by the results of SEM analysis. Although light and high temperatures affected the stability of CTX drastically, but encapsulation in proniosomes retarded its degradation. Among these samples, mannitol based proniosome powder (MAPP) produced small vesicles (mean diameter= 175 ± 3 nm and polydispersity index= 0.28 ± 0.02) with the highest entrapment efficiency ($74.1\pm 2.7\%$). MAPP provided a promising formulation to increase CTX stability especially upon storage at high temperatures (45°C).

Keywords: Canthaxanthin, Carrier, *Dietzia natronolimnaea* HS-1, Proniosome, Span 60.

Chemical compounds studied in this article

Canthaxanthin (PubChem CID: 5281227); Cholesterol (PubChem CID: 5997); Lactose (PubChem CID: 440995); Maltodextrin (PubChem CID: 107526); Mannitol (PubChem CID: 6251); Pullulan (PubChem CID: 92024139); Span 60 (PubChem CID: 16218600)

1. Introduction

Carotenoids are yellow, orange or red pigments naturally present in all photosynthetic organisms and non photosynthetic bacteria and fungi (Gharibzahedi, Razavi, Mousavi, & Moayedi, 2012; Tanaka, Shnimizu, & Moriwaki, 2012). Vertebrates lack the ability to synthesize carotenoids and are dependent on dietary sources (Clark, Faustman, Chan, Furr, & Riesen, 1999). In addition to their pigmenting abilities, carotenoids exhibit high pharmaceutical values and potential health benefits such as strengthening the immune system, decreasing the risk of degenerative illnesses, preventing the risk of cardiovascular disease and macular degeneration, reducing the risk of cataracts by quenching triplet sensitizers and singlet oxygen, and trapping free radicals (Clark et al., 1999; Gharibzahedi et al., 2012; Nasri Nasrabadi & Razavi, 2010; Santos & Meireles, 2010; Socaciu, 2007). Canthaxanthin (CTX) is a xanthophyll (a subclass of carotenoids) with widespread applications in the pharmaceutical, cosmetic, fishery, poultry and food industries (Gharibzahedi, Razavi, & Mousavi, 2013c; Hojjati, Razavi, Rezaei, & Gilani, 2014; Nasri Nasrabadi & Razavi, 2010). It is a superior antioxidant and scavenger of free radicals as compared with carotenoids such as β -carotene (Tanaka et al., 2012). Although CTX, such as other polyene compounds, is known as lipid soluble, it can be partially water soluble due to little polarity of its terminal groups (Supplementary Figure 1) (Seyedrazi, Razavi, & Emam-Djomeh, 2011). As most food matrices are water soluble, many efforts were directed to the formulation of lipophilic pigments (mainly carotenoids) into water soluble formulations (Socaciu, 2007).

Recently, production of this pigment from biological resources, with regard to side effects of synthetic carotenoids for human consumption and consumer preferences for functional

food products, has been attended throughout the world (Ekin Gumus, Davidov-pardo, & Julian McClements, 2016; Gharibzahedi, Razavi, & Mousavi, 2013d; Hojjati, Razavi, Rezaei, & Gilani, 2011). For the industrial production of carotenoids, microorganisms are preferred over other natural sources, such as vegetables and fruits, owing to problems of seasonal and geographic variability in production. In addition, there are economic advantages to microbial processes that use agricultural waste and industrial wastewater as substrates (Hojjati et al., 2014). *Dietzia natronolimnaea* HS-1 is one of the best microbial sources for CTX production in compared to the levels of CTX biosynthesized by other main wild CTX producing strains such as *Brevibacterium* KY-4313, *Bradyrhizobium* strain ORS278, *Haloferax alexandrinus* TMT, *Micrococcus roseus*, *Gordonia jacobaea* MV-1 and *Chlorella zofingiensis* (Gharibzahedi, Razavi, & Mousavi, 2013a; Gharibzahedi et al., 2012). It is a Gram positive, catalase positive, and oxidase negative bacterium which can produce more than 90% CTX of the total carotenoids (Gharibzahedi et al., 2013a).

Processing and preservation of products containing these pigments are extremely difficult due to their high sensitivity to operational and environmental conditions such as pH, light, O₂ and temperature (Hadjal, Dhuique-mayer, Madani, Dornier, & Achir, 2013; Seyedrazi et al., 2011). In order to overcome the instability problems of these bioactive compounds, which results in restricted commercial applications, encapsulation has become an important tool, improving shelf life and biological effects. Moreover, encapsulation allows the controlled release of these functional pigments under desired conditions, for instance following oral administration (Santos & Meireles, 2010).

Niosomes (non ionic surfactant vesicles) are vesicles delimited by close concentric bilayers obtained by the self assembly of non ionic surfactants, with or without incorporation of

cholesterol, after hydration in aqueous media (Akhilesh, Bini, & Kamath, 2012). These lamellar vesicles resemble liposomes in their structure and can be used as an attractive alternative to liposomes due to their high chemical stability and purity, content uniformity, affordable cost, convenient storage, and great variety of suitable surfactants (Shirsand, Para, Nagendrakumar, Kanani, & Keerthy, 2012). Similarly to liposomes, niosomes have both hydrophilic and sandwiched lipophilic area to entrap both hydrophilic and hydrophobic substances, respectively (Solanki, Parikh, & Parikh, 2007). As reported in the literature, niosomes can stabilize β -carotene against light, high temperatures and oxidative stress and allow its delivery to cultured cells at physiological concentrations (Socaciu, 2007). Despite the various reported advantages, niosomal dispersions present problems related to physical instability including vesicle fusion, aggregation, sedimentation and leakage during storage. Proniosomes, which are dry and free flowing powders, have been developed for overcoming these problems, typical of vesicular systems, while preserving composition and features (Aboelwafa, El-Setouhy, & Elmeshad, 2010; Solanki et al., 2007). Proniosomes can be hydrated in aqueous media to form niosomes immediately before use or they can be administered as powder to form niosomal dispersions as they contact with body liquids. Despite the great potential of these systems, most applications are directed to medical and pharmaceutical sciences (Mokhtar, Sammour, Hammad, & Megrab, 2008; Yasam, Jakki, Natarajan, & Kuppusamy, 2014).

Commonly used carriers such as maltodextrin (MD), lactose monohydrate (LA) and mannitol (MA) have been used successfully in proniosome preparation (Akhilesh, Faishal, & Kamath, 2012). Pullulan (PU), an extracellular microbial polysaccharide, has been already used as a carrier for encapsulation of CTX (Hojjati, Razavi, Rezaei, & Gilani,

2013), turmeric (Kshirsagar, Yenge, Sarkar, & Singhal, 2009) and beetroot pigment (Serris & Biliaderis, 2001). However, to the best of our knowledge, this is the first report on incorporation of CTX in proniosomes. Therefore, the first aim of the present work was to prepare proniosome powders using different carriers and freeze drying technique and characterize them for their physical properties and CTX stability. Secondly, this study was also aimed to evaluate the effect of these carriers on the properties and stability of the entrapped CTX and niosomal dispersions prepared after hydration.

2. Material and methods

2.1. Chemicals

D-glucose, peptone, yeast extract, agar, malt extract and span 60 were provided from Sigma-Aldrich Chemical Company (St. Louis, MO, USA). The CTX standard for HPLC analysis was purchased from Dr. Ehrenstorfer GmbH (Augsburg, Germany). Acetonitrile, dichloromethane, methanol (HPLC grade), lactose monohydrate (LA), cholesterol, absolute ethanol, sodium dihydrogen phosphate, disodium hydrogen phosphate, sodium chloride, potassium bromide (KBr) and phosphotungstic acid were supplied from Merck (Darmstadt, Germany). Maltodextrin (MD) with a DE of 20 was procured from Dextroseiran Company (Tehran, Iran). Mannitol (MA) was obtained from Farmalabor (Milan, Italy) and pullulan (PU) was a product of Hayashibara Biochemical Laboratory (Okayama, Japan). Beetroot molasses were purchased from the Qazvin Sugar Industry (Qazvin, Iran). All other chemicals used in the experiments were of analytical grade. Ultrapure water (from a Millipore system) was used throughout the experiments.

2.2. Methods

2.2.1. CTX production

The strain of bacterium *D. natronolimnaea* HS-1 (DSM 44860) used in this work was supplied by Bioprocess Engineering Laboratory (BPEL), University of Tehran, Iran. It was maintained on yeast/malt agar (YMA) plates containing glucose (10 g/l), peptone (5 g/l), yeast extract (5 g/l), malt extract (3 g/l) and agar (15 g/l) at 4 °C and pH 7.31. Single colonies were transferred to a fresh plate of YMA, incubated for 4 days at 28±1 °C and kept under refrigeration at 4 °C. After inoculating with colonies of *D. natronolimnaea* HS-1, Erlenmeyer flask containing beetroot molasses (40 g/l) and yeast extract (10 g/l) were incubated in an orbital incubator (model Stuart S150; Staffordshire, UK) at 180 rpm and 28±2 °C for 6 days to produce CTX (Gharibzahedi et al., 2013c, 2013d).

2.2.2. Pigment extraction and analysis

After the fermentation process, aliquots of cultures (10 mL) were centrifuged (Hettich, Tuttlingen, Germany) at 6000 ×g (4 °C) for 10 min and the cell pellets were washed twice with physiological water and centrifuged again. These cells were resuspended 3 times in absolute ethanol (3 mL) by vortexing for 5 min and centrifuged again until pellets were colourless. A water bath (45 °C) was also used to enhance pigments extraction (Gharibzahedi, Razavi, & Mousavi, 2013b). The ethanol extracts were filtered through a 0.2 µm hydrophobic fluorophore membrane (Sigma-Aldrich Co., St. Louis, MO, USA). The absorbance of the ethanol extracts was measured at $\lambda_{\max} = 474$ nm using a UV-visible spectrophotometer (PerkinElmer, Lambda25, USA) and total carotenoid (TC) concentration was calculated using the Eq. 1:

$$TC (\mu g/L) = \frac{A_{474} \times V_s \times 10^9}{A_{1\text{ cm}}^{1\%} \times 100} \quad \text{Eq. 1}$$

where A_{474} , V_s and $A_{1\text{ cm}}^{1\%}$ are the absorbance maximum of TC in ethanol, the volume of sample solution, and the specific absorption coefficient of TC for a 1% solution in a 1 cm cell (in ethanol, $A_{1\text{ cm}}^{1\%}=2200$), respectively (Gharibzahedi et al., 2012).

Individual carotenoids were analyzed according to the method of Razavi et al. (2006) modified by Gharibzahedi et al. (2014) using a Knauer (Berlin, Germany) HPLC system on a Lichrospher 100 RP-18 silica column (5.0 mm, 250 mm× 4 mm) at 35 °C. The isocratic mobile phase used was acetonitrile/methanol/dichloromethane solvent mixture (71:22:7, v/v/v) at a flow rate of 2 mL/min. A precolumn of the same material was used as a guard column.

2.2.3. Preparation of proniosome powders

Four different carriers including MD, MA, LA and PU were employed to prepare formulations. Accurately weighed amounts of span 60 (100 μmol), cholesterol (100 μmol) and CTX (equivalent to 3 mg, considering that CTX in TC is 90.2%) were dissolved completely in 2 mL ethanol and then added slowly to a water solution of the carrier (200 mg in 8 mL) under magnetic stirring. This mixture was freeze dried (FDU-8606, Operon Co, Korea) to produce proniosome powder. The obtained proniosome powder was stored in a refrigerator at 4±1 °C. Unloaded proniosome powder (blank), without CTX, was prepared using the same method.

2.2.4. Preparation of niosomes

Niosomes were formed by hydration, combined with sonication, of the proniosome powder. An accurately weighed amount of proniosome powder was dissolved in 2 mL water to produce conventional niosomes. To reduce vesicular size and lamellarity, niosomes underwent probe sonication (Soniprep 150 plus, MSE Crowley, UK) at 13.1 % amplification strength for 30 cycles with 5 s pulse on and pulse off intervals in an ice bath. Formulations were characterized after one day incubation. The obtained niosome dispersions were stored in a refrigerator at 4 ± 1 °C.

2.2.5. Size analysis, size distribution and zeta potential measurement

Mean size, size distribution and zeta potential of unloaded and CTX loaded niosomes were determined by dynamic light scattering (DLS) using a Malvern Nano ZS (Worcestershire, Malvern Instruments Ltd., UK) at 25 °C. The particle size distribution was measured as the polydispersity index (PDI). For the measurement, niosome formulations were diluted (1:10) with water to avoid multiple scattering effects and the vesicle diameter, PDI and zeta potential were determined. Niosomal dispersions were kept in airtight sealed glass vials at 4 °C and wrapped in aluminium foil to protect from light. Vesicles stability was measured after preparation and after 1 month.

2.2.6. CTX recovery

The CTX recovery of freeze dried proniosome powders was determined as follows. An accurately weighed amount of proniosome powder was dissolved in methanol and the resulting dispersion was centrifuged at 10000 rpm for 1 hour. CTX was estimated

spectrophotometrically at 474 nm and the CTX recovery (%) was calculated according to the following equation (Eq. 2):

$$CR (\%) = \frac{C_0}{C_T} \times 100 \quad \text{Eq. 2}$$

where CR is the CTX recovery; C_0 = is the CTX of freeze dried powder; and C_T is the CTX used for proniosomes preparation (before freeze drying).

2.2.7. Entrapment efficiency

Niosomal dispersions were evaluated for entrapment efficiency after preparation and 1 month on storage at 4 °C. For determination of entrapment efficiency, the non entrapped CTX in niosomes was separated using the dialysis technique. 1 mL of niosomal suspension was pipetted into a dialysis tubing (Spectra/Por® membranes: 12-14 kDa MW cut off, 3 nm pore size; Spectrum Laboratories Incorporation, USA) immersed in 1000 mL of water and magnetically stirred for 4 hours. Subsequently, 100 µL of niosomal suspension was taken and 900 µL of methanol was added to disrupt niosomes. The resulting solution was centrifuged at 10000 rpm for 1 hour. CTX was estimated spectrophotometrically at 474 nm and the entrapment efficiency was expressed according to the following equation (Eq. 3):

$$EE (\%) = \frac{C_e}{C_0} \times 100 \quad \text{Eq. 3}$$

where EE is the entrapment efficiency; C_e is the CTX entrapped into niosomes; and C_0 is the CTX of freeze dried powder.

2.2.8. Morphological observations

2.2.8.1. Niosome

Proniosome powder was placed on a glass slide without a cover slip and a drop of water was added to the particles. Evaluation of vesicle formation and shape of niosomes during hydration of proniosome powder was performed using an ordinary light microscope (Nicon, HFX-DX, Japan). Optimized formula was also observed and photographed with a Philips CM120 Transmission Electron Microscope (FEI Corporation, Eindhoven, The Netherlands) at an accelerating voltage of 80 kV after negative staining using 1% aqueous phosphotungstic acid.

2.2.8.2. Proniosome powder

Surface morphology of proniosome powders was studied using a Hitachi S-4800 (Monocomp, Madrid, Spain) scanning electron microscope (SEM) at 5 kV scanning electron microscopy. A small amount of powder was placed on a stud and then coated with a thin layer of gold to make them electrically conductive. The coated samples were analyzed for surface morphology and photographed.

2.2.10. Micromeritics properties of proniosome powders

The flow properties were studied by measuring the angle of repose, Carr's compressibility index and Hausner's ratio. The angle of repose of proniosome powders was measured by using fixed funnel method. Briefly, the proniosome powder was poured into a funnel which was fixed at a position so that the outlet orifice of the funnel was 5 cm above a black surface. The powder flows down from the outlet orifice to form a cone on the surface and the angle of repose was then calculated by measuring the height of the cone (h) and the

radius of its base (r) with the help of calibrated scale (Patil-Gadhe & Pokharkar, 2014). The angle of repose (θ) was calculated as Eq. 4.

$$\theta = \tan^{-1}\left(\frac{h}{r}\right) \quad \text{Eq. 4}$$

A known mass of proniosome powder was poured into a calibrated measuring cylinder and the volume occupied by this powder was recorded. The tapped density was determined by volume measurement of the tapped mass until no further changes in the powder volume were observed (Shah, Tawakkul, & Khan, 2008). The Carr's compressibility index (Carr, 1965) and Hausner's ratio (Hausner, 1967) were calculated according to Eq. 5 and Eq. 6:

$$CI (\%) = \frac{\rho_{\text{tap}} - \rho_{\text{bulk}}}{\rho_{\text{tap}}} \times 100 \quad \text{Eq. 5}$$

$$HR = \frac{\rho_{\text{tap}}}{\rho_{\text{bulk}}} \quad \text{Eq. 6}$$

where CI is Carr's compressibility index; HR is Hausner's ratio; ρ_{tap} is the tap density; and ρ_{bulk} is the bulk density.

2.2.11. Fourier transform infrared spectroscopy (FTIR)

The FTIR spectra of CTX, optimized sample, physical mixture and unloaded formulation of the optimized proniosome powder were collected using Perkin Elmer FTIR Spectrometer Spectrum One (PerkinElmer Incorporation, Buckinghamshire, UK) in the wavelength region of 4000–450 cm^{-1} . For preparation of the physical mixture, accurately weighed amounts of optimized sample ingredients were just mixed together before analysis. The procedure consisted of mixing a sample in a mortar with KBr (1:100) and compressing into small tablet by applying a pressure of 14 tons in a hydraulic press. The tablet was placed in the infrared beam path and the spectrum was recorded.

2.2.12. Differential scanning calorimetry (DSC)

DSC analysis was used to evaluate the thermal behaviour of CTX, optimized sample, physical mixture and unloaded formulation of the optimized proniosome powder. The DSC curves of different sample were recorded on a Perkin Elmer DSC 6 (Perkin Elmer Corporation, Norwalk, CT, USA) differential scanning calorimeter. The samples were heated in aluminium crimped pans under nitrogen flow at the heating rate of 10 °C/min from 50-350 °C.

2.2.13. Powder X-ray diffraction (PXRD)

PXRD of CTX, optimized sample, physical mixture and unloaded formulation of optimized proniosome powder were conducted using a Rigaku Miniflex diffractometer (Rigaku Corporation, Tokyo, Japan) with a Ni-filtered CuK α radiation detector ($\lambda=1.5405\text{\AA}$). The powder sample was spread on glass sample holder and its surface was pressed and smoothed with a glass slide. The voltage and current generator were set up at 30 kV and 35 mA respectively. All samples were analyzed in the 2θ range from 3° to 60° with a scan angular speed of 2 °/min and a scan step time of 2.00 s.

2.2.14. Stability studies

2.2.14.1. Effect of storage and temperature

Proniosome powders were stored in airtight sealed glass vials at two different temperatures (4 and 25 °C). Vials were wrapped in aluminium foil to protect samples from light. The

proniosome powders were tested after preparation and after 1 month for CTX recovery by the spectrophotometer.

2.2.14.2. Effect of light

Proniosome powders were stored in airtight sealed glass vials at temperature controlled incubators (25 °C) under light condition for 15 days. The intensity of 2000 lx was used with cool white and fluorescent lamps (30 cm away from the samples). Proniosome powder was analyzed for CTX recovery at regular intervals of time (0, 2, 5, 10 and 15 days).

2.2.15. Statistical analysis

Data are expressed as mean $\pm$ standard deviation (n=3 independent samples). Analysis of the data was made using ANOVA from SAS statistical software (version 9.0). Comparison among the means was carried out by Duncan's multiple range test at $p<0.05$ as a minimal level of significance. Statistical analysis between loaded and unloaded powders was performed by Students' t-test at $p<0.05$.

3. Results and discussion

3.1. Preliminary investigation

D. natronolimnaea HS-1 produced orange red pigments which were extracted by ethanol. The HPLC analysis of the ethanol extract showed that CTX represented $90.20\pm0.10\%$ of the mixture (Supplementary Table 1). This result is in agreement with that obtained by Gharibzahedi et al. (2013c).

The extracted CTX was used to prepare proniosomes, provesicular powders that provide a simple way of administering low bioavailable compounds by taking advantages of the transporter properties of the niosomes but avoiding the instability phenomena classically shown by the hydrated vesicles

Results obtained here showed that niosomes prepared with span 60/cholesterol (1:1 mol/mol) were small in size ($\leq 200\text{nm}$) and quite homogeneously dispersed ($\text{PDI} \leq 0.3$). No micelles could be detected by TEM and DLS analyses. As shown in the literature, Span 60 is one of the most used surfactants for niosome production because of its low HLB value (4.7) and the critical packing parameter between 0.5 and 1 (Aboelwafa et al., 2010; Akhilesh, Bini, et al., 2012; Marianecci et al., 2014).

In the first step of the study, conventional methods for proniosome preparation, such as hand shaking method, slurry method and slow spray coating method (Radha, G. V., Rani, T. S., & Sarvani, 2013), were used. However, they were not suitable for obtaining CTX encapsulation. Therefore, in this work, freeze drying was employed in proniosome production. After a preliminary screening study in which several different coating materials were tested, we selected type and amount of carriers able to produce both proniosomal powders with suitable flow properties and, after hydration, CTX entrapping niosomes.

3.2. Size analysis, size distribution and zeta potential measurement

As can be seen in Table 1, results of the current study showed that the niosomes produced by hydration and sonication of the proniosomes were small in size ($\leq 200\text{ nm}$) and quite homogeneously dispersed ($\text{PDI} \leq 0.3$). However, the type of carrier affected both mean vesicle size and size distribution, although unloaded vesicles showed a similar mean size

(171-179 nm), except for unloaded PUPP having the smallest vesicles (130 nm). Nevertheless, the difference in size between each unloaded and CTX loaded pair of niosomes were not statistically significant ($p>0.05$). This is indicative of a good incorporation of CTX in the lamellar membrane of the hydrated niosomes. One of the hypotheses regarding efficient niosomes formation from proniosomes is based on the dissolution property of the carrier to facilitate hydration of the surfactant. In this study two low molecular weight (MW) compounds (MA, LA), one oligosaccharide (MD) and a polysaccharide were used as carriers. As shown in Table 1, the two low MW carriers led to similar vesicle size (in the range 175-183 nm) while the oligosaccharide MD gave the largest niosomes (207 ± 28 nm) and the polymer the smallest and most homogeneous ones (mean size= 141 ± 18 nm, PDI = 0.15 ± 0.05). This behaviour is probably due to the different solubility and viscosity of the carriers. On storage, the size of LAPP and PUPP niosomes remained constant while MAPP niosomes showed only a 10% increase and the MDPP niosomes underwent the highest enlargement ($\sim 60\%$).

Zeta potential is an important parameter for evaluating the surface charge of niosomes and, consequently, their stability against aggregation and fusion (Sezgin-Bayindir, Antep, & Yuksel, 2015). Zeta potential of niosomes produced by hydration and sonication was always highly negative but the incorporation of CTX even improved the negative charge. However, only MAPP niosomes had a significantly higher negative zeta potential than the unloaded MAPP niosomes ($p<0.05$, Table 1). The zeta potential of the unloaded niosomes ranged between -57.5 ± 4.2 mV (unloaded LAPP) to -72.5 ± 3.4 mV (unloaded PUPP) while the CTX loaded niosomes showed a zeta potential value from -74.8 ± 4.0 mV (MAPP) to -61.2 ± 3.9 (LAPP). In particular, the MAPP niosomes showed the highest negative zeta

potential (-74.8 ± 4.0 mV) after preparation and sonication as well as on storage. As shown in Table 1, our results revealed that the type of carrier used in proniosome formulation and storage affected zeta potential significantly ($p < 0.05$). Niosomes of MAPP showed the highest negative zeta potential after preparation and during storage, thus, indicating the high stability of the obtained niosomes.

Overall results, indeed surprising since all the formulation components are non ionic, might depend on the adsorption of ions dissolved in the aqueous medium or be the consequence of the interactions between the dispersion medium and the free electron pairs of these formulation materials, although all non ionic molecules.

Finally, as can be seen from the p values, type of carrier and storage for 30 days had a significant interaction on vesicle size and PDI of niosomal dispersion ($p < 0.05$).

3.3. Entrapment efficiency

The entrapment efficiency is one of the most important parameters in the evaluation of niosomal formulations (Aboelwafa et al., 2010). It is expressed as the ability of a formulation to retain expected molecules in the bilayer membrane or in the aqueous core of the vesicles (Tavano, de Cindio, Picci, Ioele, & Muzzalupo, 2014). The entrapment efficiency of niosomes produced after hydration and sonication of the proniosome powders is reported in Table 1. The results demonstrate that the type of carrier used for proniosome preparation affected entrapment efficiency significantly ($p < 0.05$). The encapsulation efficiency of CTX in formulations varied between $55.3 \pm 1.8\%$ and $74.1 \pm 2.7\%$ after hydration and sonication. Among these formulations, niosomes of MAPP (74.1%) showed the highest entrapment efficiency followed by niosomes of MDPP (67.2%), LAPP (63.9%)

and PUPP (55.3%). Additionally, niosomes of MAPP stabilized CTX well in bilayers during 30 days of storage: no CTX leakage was observed at the end of the stability study, while the other formulations showed a reduced loaded CTX. In particular, the leakage increased from MDPP (~5%) to PUPP (~7.5%) to LAPP (~12%). This result is in accordance with that published by Ahuja & Saroha (2014) who applied MA for proniosome preparation with higher entrapment efficiency than MD. According to the obtained results, the MAPP formulation was chosen for further studies as a consequence of the highest zeta potential value and entrapment efficiency, and the absence of CTX leakage, which are predictive of great stability.

3.4. Morphological observations

3.4.1. Niosome

As described in the experimental section, formation of niosomes by hydration of proniosomes was demonstrated by following the conversion of proniosomes to vesicles after addition of a drop of water under an optical microscope. In these conditions the production of vesicles was progressive and fast but it produced large multilamellar vesicles (mean diameter > 6 μm), as can be seen in Figure 1a where niosomes produced from MAPP have a thick membrane, indicative of multilamellar vesicles. Indeed, the optical microscope cannot give a good image of the vesicles but it is well known that multilamellar vesicles are always at first produced by hydrating proniosomes as well as phospholipids. Figure 1b shows instead the vesicles obtained by hydration and sonication of the same formulation MAPP. The sonication led to spherical, small unilamellar vesicle, whose size well correlated with that obtained by DLS (200 nm).

3.4.2. Proniosome powder

Scanning electron microscope is a system for image viewing which employs electrons to study surface morphology such as roundness, smoothness and the size distribution of proniosome powders (Gupta et al., 2014; Omer, 2014). SEM images of MDPP, MAPP, LAPP and PUPP are illustrated in Figure 2. MDPP produced small spherical particles with rough surfaces and size distribution in the range 1.12-2.62 μm (Figure 2a) which may be due to the highly porous surface of MD as a carrier (Cheriyen et al., 2015; Solanki, Parikha, & Parikh, 2008). In contrast, PUPP had spherical particles with smooth surfaces and broad size distribution (0.28-2.92 μm) (Figure 2d). MAPP particles were long with broad size distribution, irregular in shape but with smooth surfaces (Figure 2b). The long and thin particles of MAPP would be indicative of a high surface area of the carrier and predictive of a rapid and easy hydration (Blazek-Welsh & Rhodes, 2001). LAPP had rough and irregular crystal shapes coated with other ingredients of proniosome powder (Figure 2c). This is in agreement with findings reported by Abd-Elbary et al. (2008) who found that fine structures as whiskers and sharp corners of LA appears to be smoother after proniosome preparation because of the filling effect of surfactant and brief dissolution of surface molecules of LA. In conclusion, as shown, the nature of the carrier deeply affected the morphology of the powders and, consequently, the properties of the hydrated vesicles.

3.6. Micromeritics properties

The flow properties of the powder formulations are important parameters from industrial view point because improper flowability may lead to problems in storage, handling and

processing operations. The micromeritics properties were assessed by determining angle of repose (θ), Carr's index (CI) and Hausner's ratio (HR) and the results are summarized in Table 2. The angle of repose is defined as the angle formed by the horizontal base of the bench surface and the edge of a cone-like pile of the powder. The compressibility of the proniosome powder is stated as Carr's index and Hausner ratio. The angle of repose for all the proniosome powders prepared was found to be in the range of 25-34° whereas Carr's index and Hausner ratio were in the range of 21-35% and 1.27-1.53, respectively. The type of carrier affected significantly ($p < 0.05$) the angle of repose, Carr's index and Hausner's ratio values, although variations were very small (Table 2). The angle of repose less than 30° indicates excellent flow properties. Particles with high internal friction or cohesion increase the value of angle of repose. Moreover, Carr's index and Hausner's ratio should be less than 20% and 1.25, respectively, to ensure optimal flowability for proniosome powders (Singh, Vuddanda, Singh, & Srivastava, 2013). MDPP showed the lowest angle of repose ($25 \pm 3^\circ$), Carr's index ($21 \pm 4\%$) and Hausner's ratio (1.27 ± 0.07) providing the best micromeritics properties among all. This is consistent with the results obtained by SEM analysis for proniosome powders (Sec 3.), in which it was observed that MDPP had round and uniform spherical particles, which can offer better flow properties. Therefore, in general, other excipients should be added to the freeze dried proniosomes to optimize their flowability.

3.7. FTIR

FTIR is one of the most practical methods for investigation of molecular structures and functional groups (Bai et al., 2011). One application of this technique is the evaluation of

selected substance-excipient compatibility, which is a prerequisite for the design of a formulation. In this study, with the aim to explore the possible interactions between CTX and proniosomes, FTIR spectra of CTX, physical mixture and unloaded MAPP (without CTX) were compared to MAPP. As shown in supplementary Figure 2 the pure CTX exhibited characteristic peaks at 3435 cm^{-1} (OH), $3023\text{--}2866\text{ cm}^{-1}$ (H-Csp3 and H-Csp2), 1654 cm^{-1} (conjugated CO), 1606 cm^{-1} and 1557 cm^{-1} (C=C), 1399 cm^{-1} and 1364 cm^{-1} (gem-dimethyl), 1092 cm^{-1} and 1032 cm^{-1} (OH) and 975 cm^{-1} (CH=CH, trans) (Supplementary Figure 2a). The characteristic CTX peaks were also found in the physical mixture spectrum (Supplementary Figure 2d), thus indicating that any significant interaction between CTX and the excipients occurred. Because of its small amount, CTX stretchings were not visible in the MAPP spectrum (Supplementary Figure 2c), which was very similar to that of the unloaded MAPP (Supplementary Figure 2b). Nevertheless, the mild differences in bands intensity and the presence of remarkably diffused peaks in the MAPP proniosome spectra with respect to that of the physical mixture, indicated a physical interaction between CTX and formulation components.

3.8. DSC

The DSC thermograms of CTX, MAPP, physical mixture of MAPP components and unloaded MAPP are shown in Supplementary Figure 3. As CTX exhibited a melting point at an onset temperature of $216.28\text{ }^{\circ}\text{C}$ (Supplementary Figure 3a), the analyses revealed that endothermic peak of CTX is not detectable neither in the physical mixture nor in the MAPP. In the physical mixture thermogram (Supplementary Figure 3c) span 60 and other ingredients were located at an onset temperature of 54.70 and $164.10\text{ }^{\circ}\text{C}$, respectively. Although the main transition temperature (T_m)

was similar for all thermograms, the total integrated zone below the thermogram peak (ΔH) varied among formulations. The physical mixture had the highest ΔH (235.49 J/g) followed by unloaded MAPP (198.25 J/g), MAPP (183.96 J/g) and CTX (178.99 J/g). ΔH has direct effect on crystallinity; the higher the ΔH , the more crystallinity. In this respect, preparation of proniosome powder and inclusion of CTX decreased crystallinity.

3.9. PXRD

The PXRD patterns of CTX, MAPP, physical mixture and unloaded MAPP are represented in Supplementary Figure 4. The physical mixture showed numerous high intensity diffraction peaks demonstrating its crystalline nature probably due to the crystallinity of the main component (mannitol) (Supplementary Figure 4a). The unloaded MAPP diffractogram indicated that the crystalline character of physical mixture changed during the preparation process as the intensity of some peaks altered and new diffraction peaks appeared (Supplementary Figure 4d). Even if it was believed that the amount of CTX was too low to be detected, it affected the PXRD pattern of MAPP (Supplementary Figure 4c). The presence of CTX in preparation of proniosome powder not only reduced the intensity of peaks even more but also changed the pattern of some of them. The results were further confirmed by DSC analysis wherein the presence of CTX decreased crystallinity (Sec 3.8).

3.10. Stability studies

3.10.1. Effect of storage and temperature

Thermal treatment to CTX in the presence of oxygen results in formation of oxidation products as well as isomers. Physical stability of proniosome powders was carried out in

term of CTX recovery at two different temperatures (4 and 25 °C). The CTX recovery was determined after preparation and after 30 days as shown in Figure3. There was no significant interaction between storage temperature and type of carrier on CTX recovery ($p>0.05$). It was observed that as the storage temperature increased, CTX recovery decreased significantly ($p<0.05$). Similar results were also obtained by Hojjati et al. (2014) who reported the deterioration of microencapsulated CTX was accelerated by increasing the incubation temperature of storage. The stability of CTX in proniosome powder was higher than CTX in microencapsulated powder prepared by Hojjati et al. (2014).

3.10.2. Effect of Light

As all the carotenoid compounds, CTX reacts with different types of radicals by different mechanisms of electron transfer that lead to the formation of radical cations or radical adducts. Besides attack by radicals, CTX is also degraded by light to form cis-trans isomers. Figure 4 shows the recovery of CTX in MAPP at room temperature (25 °C) in the light. The amount of CTX which can be recovered from proniosome powder was determined after 0, 2, 5, 10 and 15 days. The light showed a significant effect ($P<0.05$) on the CTX recovery of MAPP at 25 °C, which is in good agreement with Palozza et al. (2006) who investigated the stability of β -carotenes in niosomes at room temperature (25 °C) in the light and showed that the carotenoids are much more consumed in the light than in the dark because of sensitive double bonds existed in the chain of carotenoids.

4. Conclusion

Carotenoids such as CTX are colourful and sensitive pigments found in different sources. Proniosomes are water soluble powders with great stability and industrial scalability. They can provide convenient, nontoxic and inexpensive vehicles for dissolving and stabilizing CTX in functional food products. According to the obtained results, CTX can be incorporated and well stabilized in proniosome powders prepared with MA as carrier. Although light and high temperatures (45 °C) were drastic factors for the CTX stability, incorporation in proniosomes retarded its degradation. The findings of the current study on proniosomes highlight a higher CTX stability especially at temperatures higher than the room temperature. However, further studies should be performed to assess the ability of different carriers and their mixtures for formulation of proniosomes with better properties. Stability studies according to ICH and WHO guidelines should also be performed in a more advanced step of the study.

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Figure legends

Figure 1 Microphotographs showing formation of niosomes on proniosome powder after hydration with water (a) and TEM image of niosome dispersion after hydration and sonication of MAPP (b).

Figure 2 SEM micrographs of proniosome powders produced with various carriers MDPP (a); MAPP (b); LAPP (c); PUPP (d)

Figure 3 Changes in CTX recovery (%) of four different formulations over 30 days of storage at 4 and 25 °C (n=3). No significant interaction was found between storage temperature and type of carrier on CTX recovery ($P>0.05$)

Figure 4 Changes in the CTX recovery (%) of MAPP over 15 days on storage in light. Means with different letters show a significant difference at $P<0.05$ (n=3)

Table 1 Vesicle size, PDI, zeta potential and entrapment efficiency of niosomes prepared with different proniosome **powders**^{1,2}

	Mean size (nm)	PDI	Zeta potential (mV)	EE (%)
Time= 0				
MDPP	207±28 ^{Ab}	0.25±0.03 ^{Ac}	-63.4±6.5 ^A	67.2±3.2
Unloaded MDPP	175±15 ^A	0.27±0.03 ^A	-58.9±4.6 ^A	-
MAPP	175±3 ^{Ac}	0.28±0.02 ^{Abc}	-74.8±4.0 ^A	74.1±2.7
Unloaded MAPP	171±7 ^A	0.29±0.02 ^A	-65.5±2.6 ^B	-
LAPP	183±20 ^{Abc}	0.29±0.02 ^{Abc}	-61.2±3.9 ^A	63.9±2.9
Unloaded LAPP	179±10 ^A	0.28±0.02 ^A	-57.5±4.2 ^A	-
PUPP	141±18 ^{Ad}	0.15±0.05 ^{Ae}	-74.3±4.6 ^A	55.3±1.8
Unloaded PUPP	130±13 ^A	0.17±0.02 ^A	-72.5±3.4 ^A	-
Time= 30days				
MDPP	346±29 ^a	0.39±0.07 ^a	-61.2±2.8	63.8±2.0
MAPP	195±12 ^{bc}	0.28±0.03 ^{bc}	-70.7±5.9	74.3±4.3
LAPP	183±18 ^{bc}	0.32±0.01 ^b	-59.3±3.3	56.1±4.1
PUPP	136±7 ^d	0.17±0.02 ^d	-67.0±4.9	51.1±1.4
P values				
Sample (loaded powder)	<0.0001	<0.0001	<0.0001	<0.0001
Time	<0.0001	0.0009	0.0266	0.0060
Interaction	<0.0001	0.0027	0.6357	0.1753

Data are means±SD (n=3)

¹ MDPP: MD based proniosome powder; MAPP: MA based proniosome powder, LAPP: LA based proniosome powder; PUPP: PU based proniosome powder; PDI: polydispersity index; EE: entrapment efficiency

² In each column, means with different small letters show a significant interaction at $P < 0.05$ (Duncan's multiple range test). Different capital letters show significant differences between unloaded and CTX loaded pair for the same carrier after preparation at $P < 0.05$ (Students' t-test)

Table 2 Micromeritic properties of proniosome powders produced with different carriers ^{1,2}

Sample name	θ (°)	CI (%)	HR
MDPP	25±3 ^b	21±4 ^c	1.27±0.07 ^c
MAPP	33±2 ^a	23±4 ^{bc}	1.30±0.07 ^{bc}
LAPP	34±2 ^a	35±2 ^a	1.53±0.05 ^a
PUPP	31±2 ^a	28±4 ^b	1.40±0.09 ^b

Data are means±SD (n=3)

¹ θ : angle of repose; CI: Carr's compressibility index; HR: Hausner's ratio. For other abbreviations see Table 1

² In each column, means with different letters show significant differences at $P < 0.05$

Figure 1

Figure 2

Figure 3

Figure 4